

CIGS Script

Joint Table Clean & Chamber Clean REV001

Completed By: _

Stage shield box, bead blast cart and EIES cart Place bags on kiddie pool frames; Disconnect the EIES probes; Check all lamps work; Check all O-ring, Ga covers, vacuum hoses present *5min before:* crack and sniff tables for H2Se

Lead Role	EIES Role	Chamber Clean Role	Chamber Clean Role	Chamber Clean Role	Table Clean Role	Table Clean Role	Table Clean Role	Table Clean Role	
0h:00m T	M Team roles assigned, ready to drop tables Start Time:								
Drops Table1 and sniffs for H2Se					Place O-ring remove dogh from T	ouse shields able1		Place tags on Table1	
Drops Table3 and sniffs for H2Se	Take EIES pics in Evap1	Place kiddie pool into Evap1 Place kiddie pool into Evap3 Place kiddie pool into Evap2		Place lamps in Evap1,2,3	Place O-ring covers and remove doghouse shields from Table3		Takes pictures of Table1,2,3	Place tags on Table3	
Drops Table2	Take EIES pics in Evap3				remove dogh from T Remove tul (and glass) c	ouse shields able2 be catchers		Place tags on Table2	
0h:15m -	Table pics, EIES	S pics, kiddie po	ols for E1, E2 &	& E3 complete;	tube catchers re	emoved from E	2 & E3		
Drop Post, Pre, Exit, and Entry Evap. Place O- ring covers on all Evaps.	Take EIES pics in Evap2	Under direction of EIES T remove EIES shutters a			Vacuum and shields o	remove Moly n Table1 Vacuum and remove Moly shields on Table3			
					Remove Se chimneys from Table1, 3, & 2				
	Remove 6 Probes on NCW side	Clean Evap3	Clean Evap2	Clean Evap1	Ren	Remove Se covers from Table1, 3, & 2			
Place lamps in Pre and Post Evap					Remove triple shields from Table1&3				
0h:30m -	riple shields re	iple shields removed; NCW EIES probes removed; all Se chimneys and Se covers removed; all tables dropped							
Place the Ga covers on Evap1 Place the	Remove 6 Probes on CW side	Continue to clean Evap3	Continue to clean Evap2	Continue to clean Evap1		e shields and s on Table3	Remove triple shields from Table2		
Ga cover on Evap3 Help remove shields	Remove all slider rods (12x). Send shields & shutters to beadblast				Remove side		Remove side		
1h:00m E1,E2,E3 clean; Ga covers on; table shields removed, CW EIES probes and slider rods removed									
Remove crucibles Table2 Remove crucibles Table3 Remove crucibles Table1 Gather ceramics and shields Remove KP w/ Chamber Clean Tech	Roll CIGS Hot box shields cart to shipping	Toss KP plastics from Evap 1,2,3	Move to clean Post-Evap	Move to clean Pre- Evap	Remove power connectors from Table2				
	Service the 12 EIES probes	Vacuum and clean Evap 1,2,3			Remove power connectors from Table3				
		Remove kiddie pools w/ Turn Lead Evap1,2,3	Vacuum Post-Evap	Vacuum Pre-Evap	Remove power connectors from Table1				
1h:30m Pre,Post clean; all power connectors removed; all crucibles removed; script complete! End Time:									